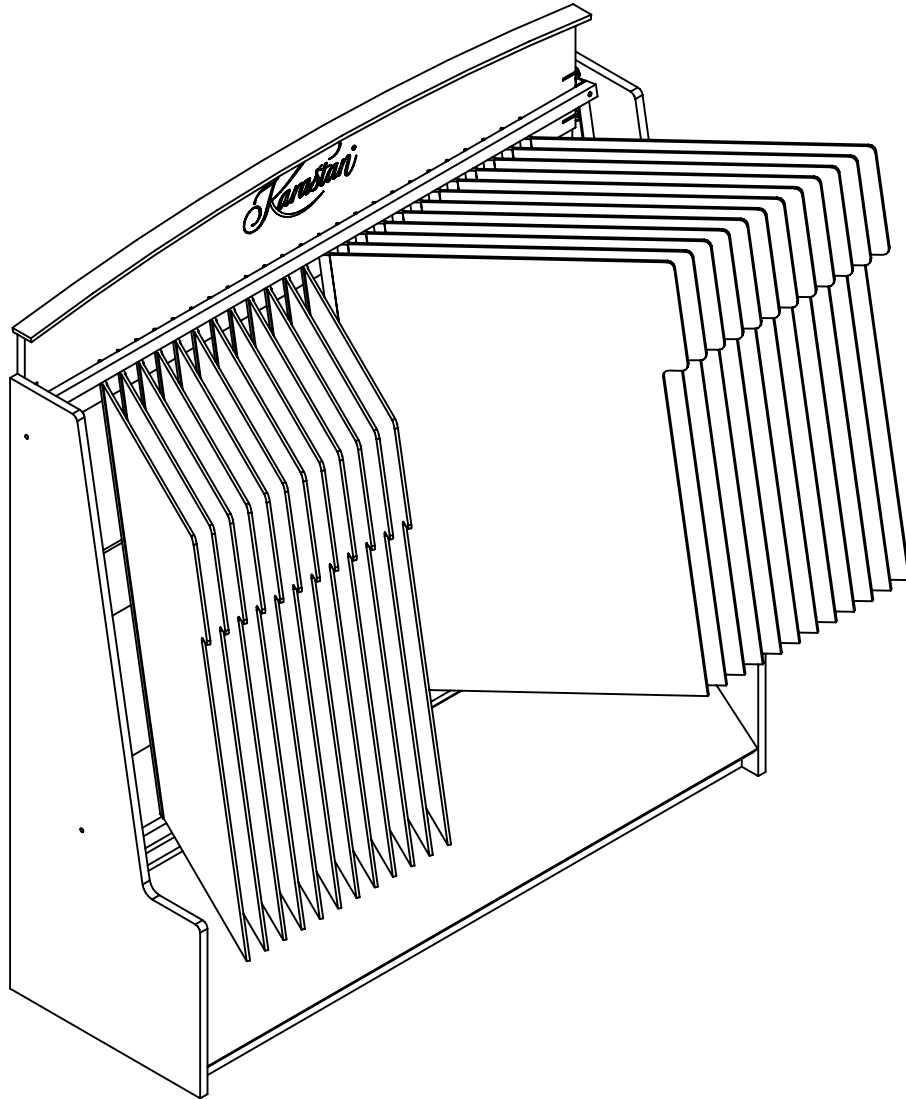


Assembly Instructions For

KARASTAN 24 Page Merchandiser



These instructions are intended as an aid for qualified persons for the proper assembly of this display. Read all of the instructions thoroughly and follow them carefully. Do not substitute parts or use any part which appears damaged. Failure to follow these instructions exactly, or using substitute or damaged parts may cause the display to collapse, resulting in property damage or possible serious bodily injury. If You Have Any Issues, Concerns or Questions, Contact Your Karastan Representative.

*Milford Enterprises Inc.**

PARTS LIST

<u>ITEM</u>	<u>QTY</u>	<u>DESCRIPTION</u>
A	2	SIDES (1 LEFT & 1 RIGHT)
B	1	BASE TOP
C	1	BASE BACK
D	1	BOOK BOTTOM
E	1	KICK BOTTOM
F	1	HEADER
G	1	MIDDLE BRACE (BLACK SLOTTED 2LS)
H	2	BACK CLOSE OFF (BLACK PANEL)
I	1	K-D PAGE FRAME (4 PIECES)
J	2	BLACK SINTRA PAGE PROTECTORS

HARDWARE BAG

<u>QTY</u>	<u>DESCRIPTION</u>
8	1/4-20 x 2 1/4" Black Truss Head Bolt
8	1/4-20 Black Wing Nut
8	1/4" Lock Washer
3	Shelf Pin (24mm x 5mm)

TOOLS NEEDED

Phillips Head Screwdriver
Pliers

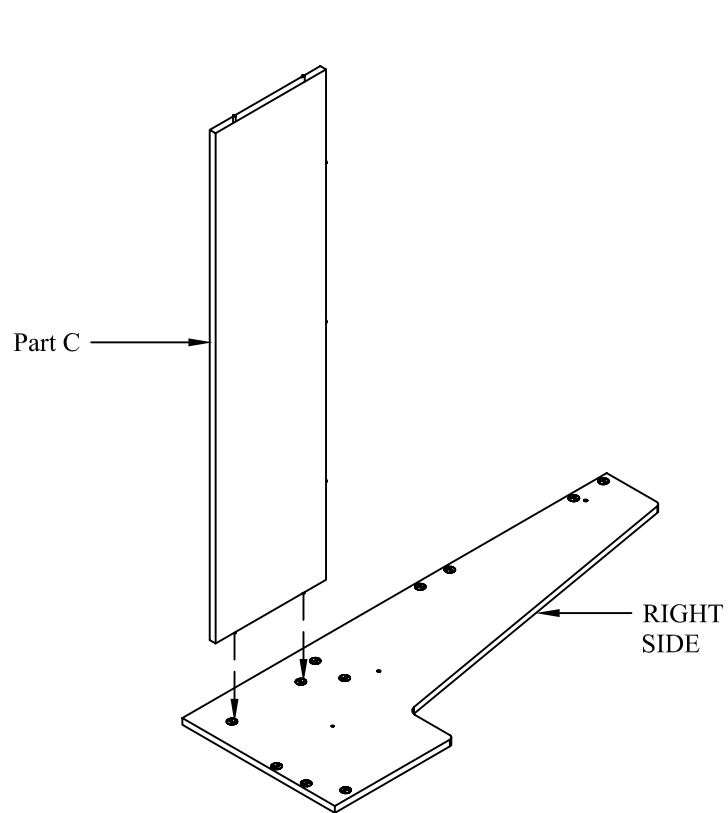
1/4-20 x 2 1/4" Black Truss Head Bolt

1/4-20 Black Wing Nut

1/4" Lock Washer

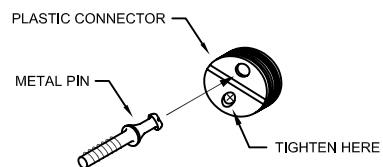
Shelf Pin 24mm x 5mm



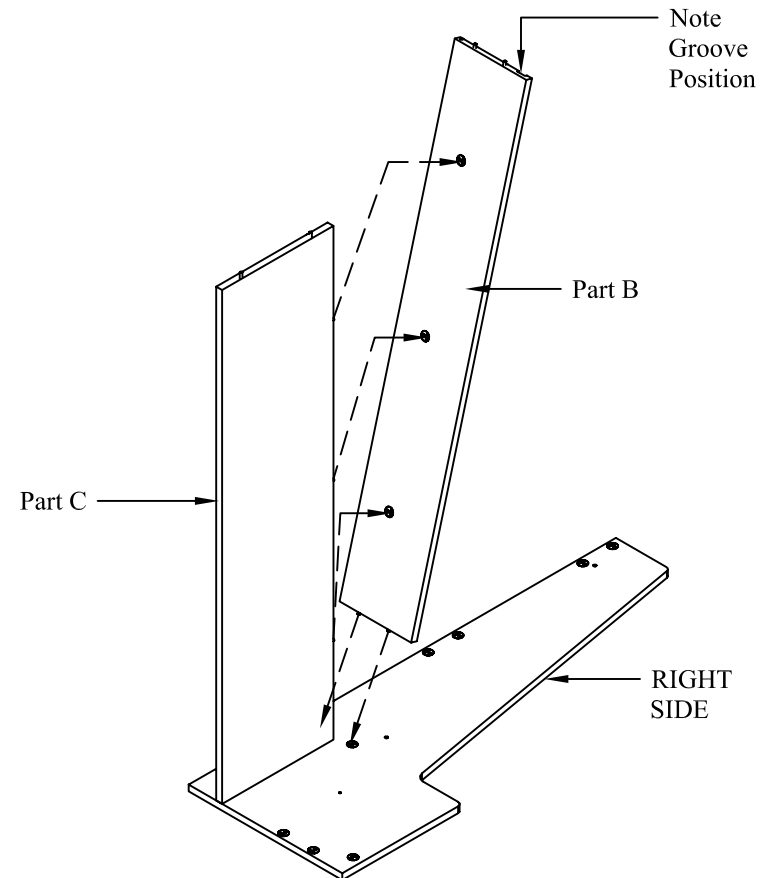


STEP 1:

1. Lay RIGHT Side Face down on a clean work surface. Insert the (2) Pins on the end of Part C into the connectors on RIGHT Side as shown. Tighten with a phillips screwdriver.

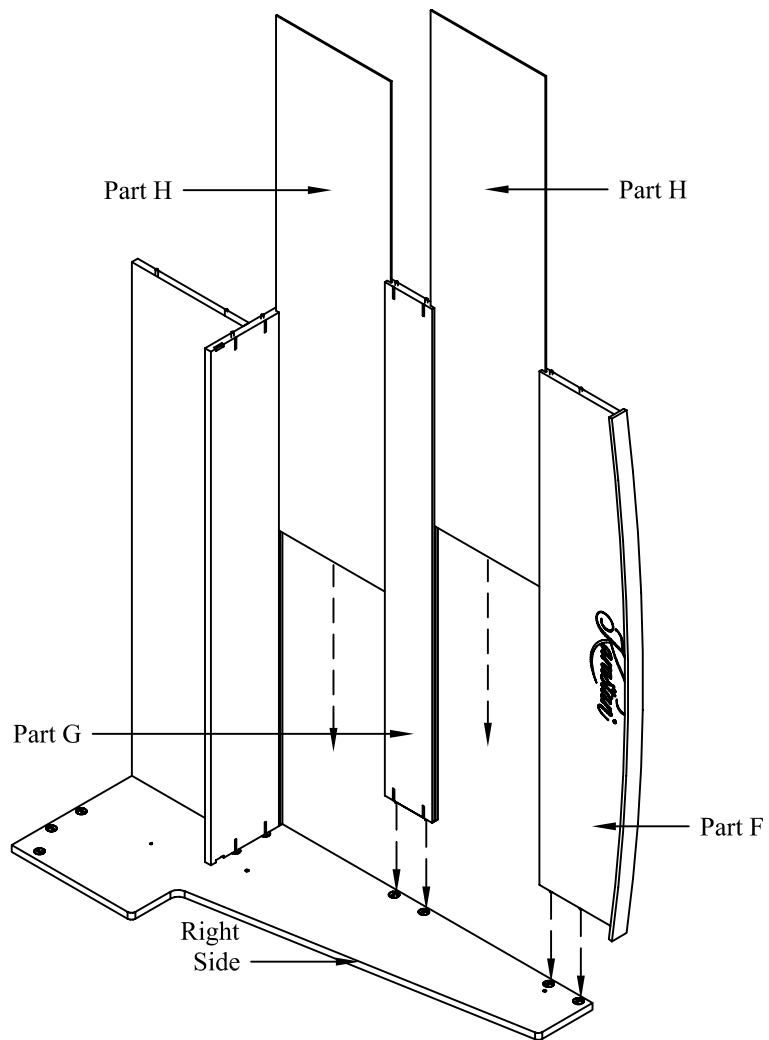


CONNECTOR DETAIL



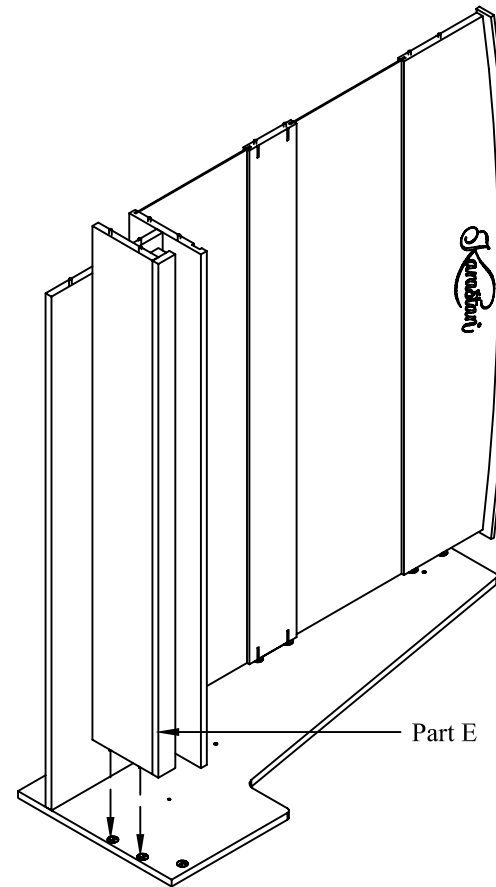
STEP 2:

1. Insert (2) Metal Pins on the edge of Part B into plastic connectors on RIGHT Side.
2. Rotate Part B to insert the (3) Metal Pins of Part C into the (3) Plastic Connectors on Part B.
2. TIGHTEN ALL (5) PLASTIC CONNECTORS WITH A PHILLIPS SCREWDRIVER.



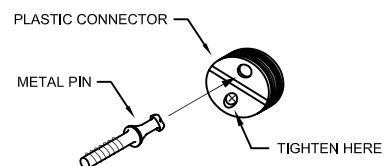
STEP 3:

1. Insert the (2) Pins on parts (F & G) into the plastic connectors on RIGHT SIDE. Tighten with a phillips screwdriver.
2. Insert the (2) Part H into the grooves as shown.

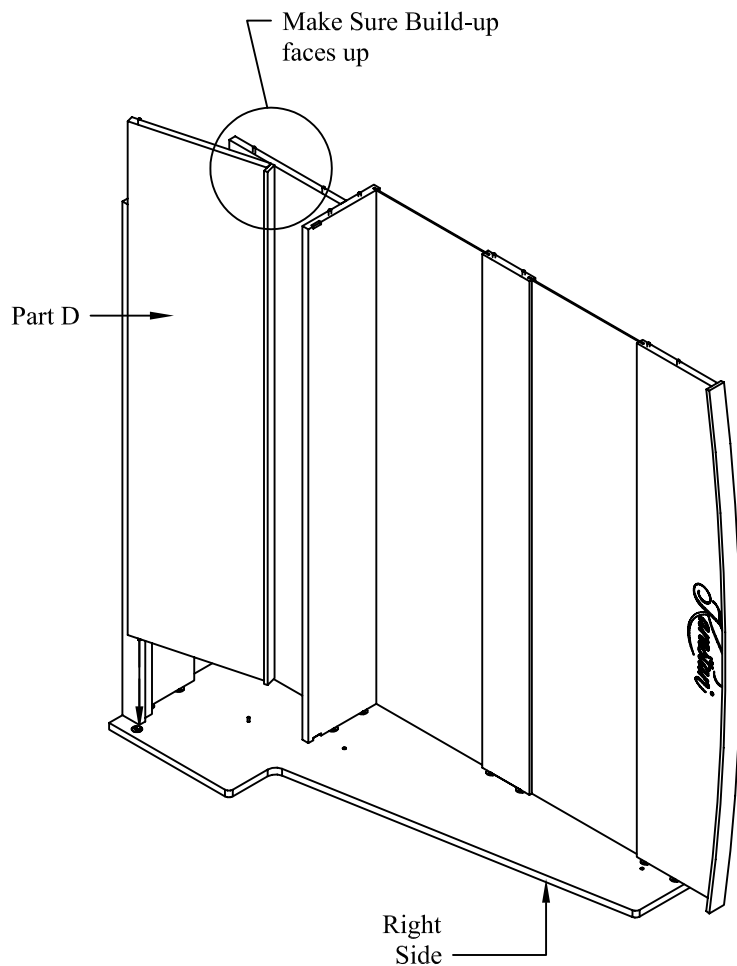


STEP 4:

1. Insert (2) End metal pins from PART E into plastic connectors on RIGHT SIDE. Tighten PLASTIC CONNECTORS on RIGHT SIDE WITH A PHILLIPS SCREWDRIVER.

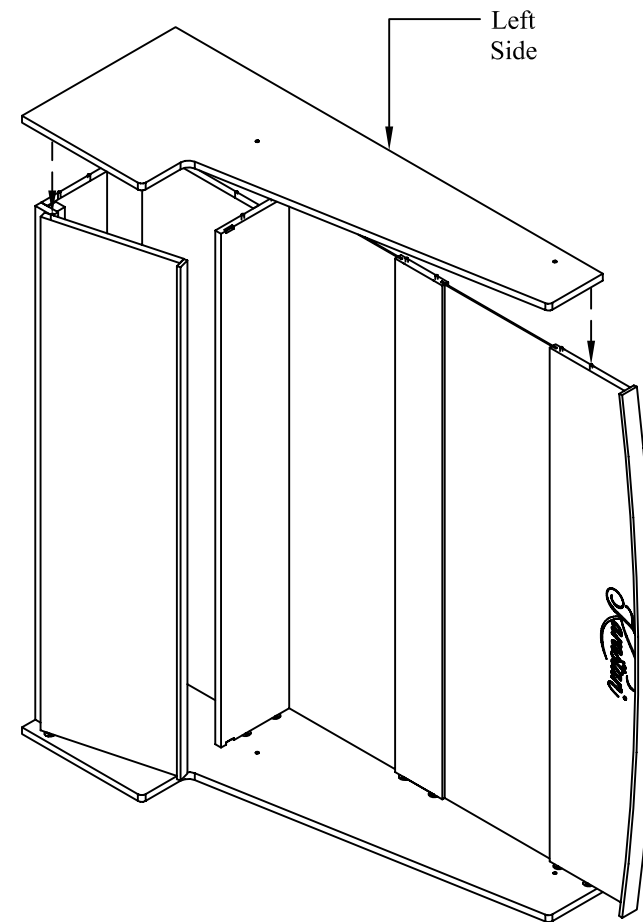


CONNECTOR DETAIL



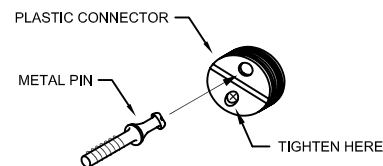
STEP 5:

1. Install Part D onto the display assembly. Insert the metal pin on PART D into the Plastic Connector on RIGHT SIDE. Make sure build-up on part D faces as shown. ROTATE PART D BACK TO ACCESS CONNECTOR TO TIGHTEN. Tighten with a phillips screwdriver.

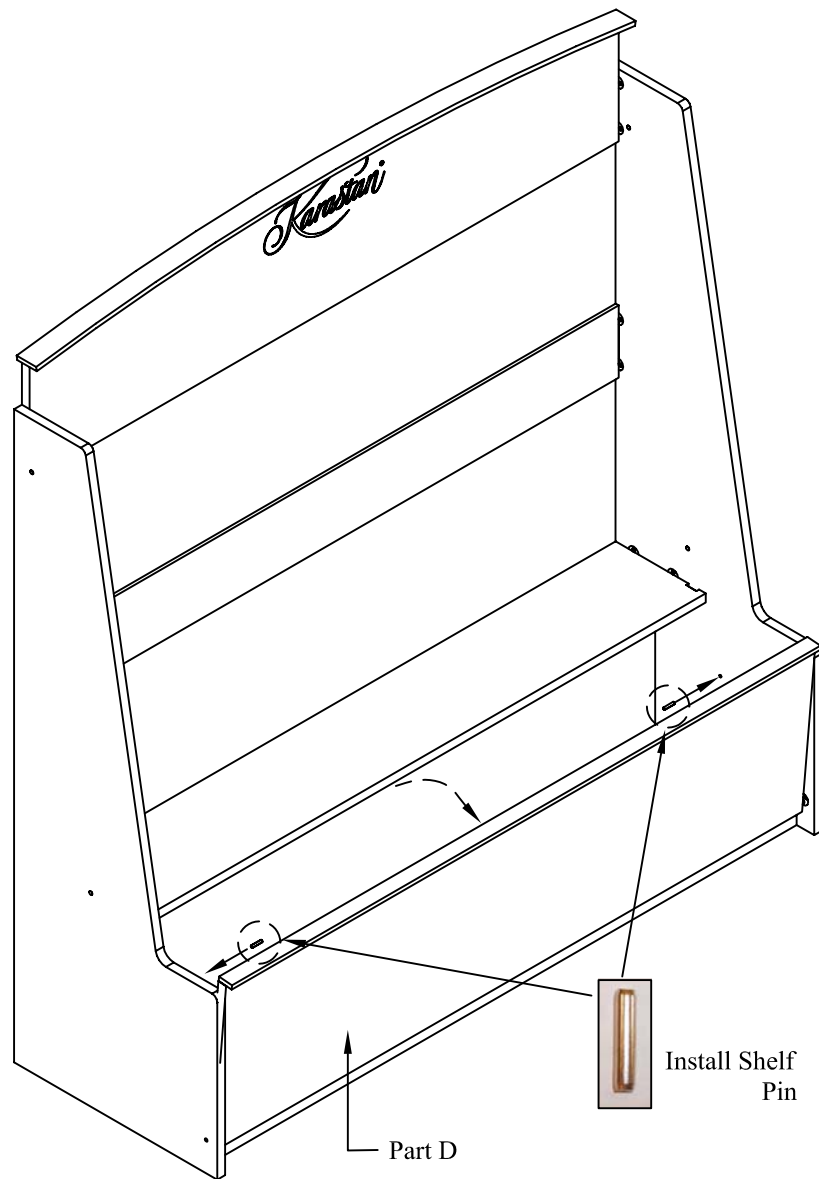


STEP 6:

1. Install LEFT SIDE on the display assembly. Insert the (11) metal pins on the assembly into the (11) Plastic Connectors on LEFT SIDE. FASTEN SECURELY USING PHILLIPS SCREWDRIVER.



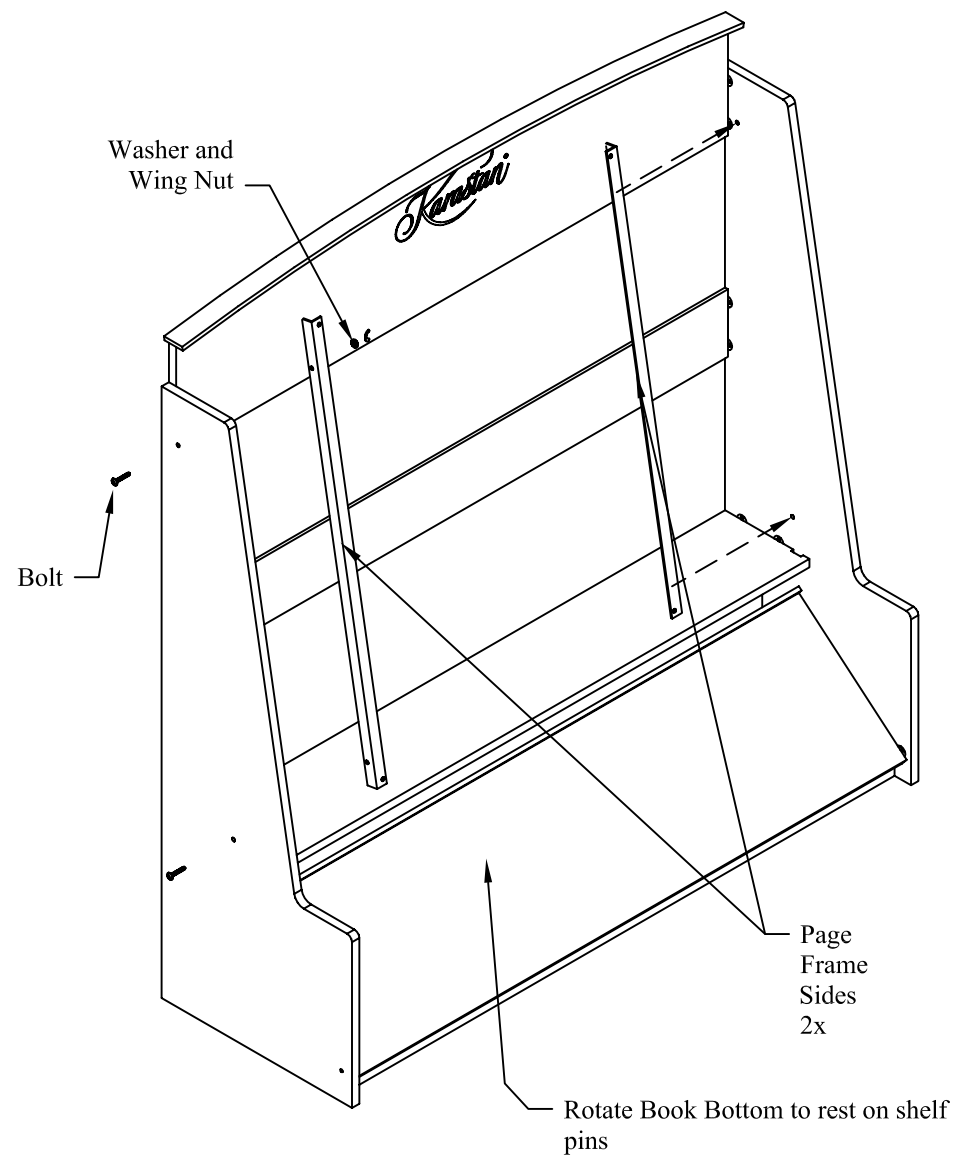
CONNECTOR DETAIL



STEP 7:

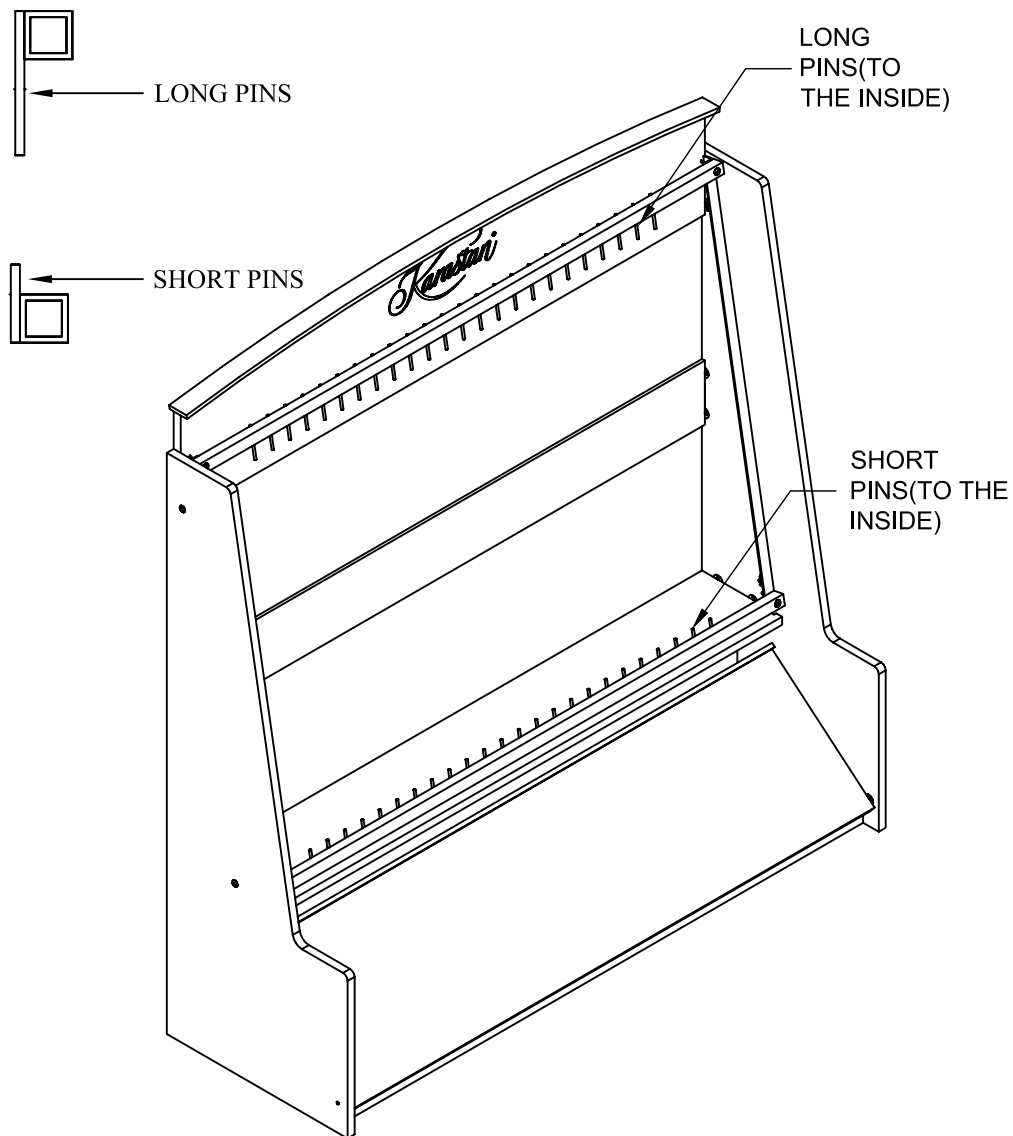
ROTATE UNIT TO SIT ON FLOOR AS SHOWN

1. Rotate Part D forward to install (1) SHELF PIN into the hole in the RIGHT SIDE and LEFT SIDE as shown. THE SHELF PIN SHOULD INSTALL BEHIND PART D.



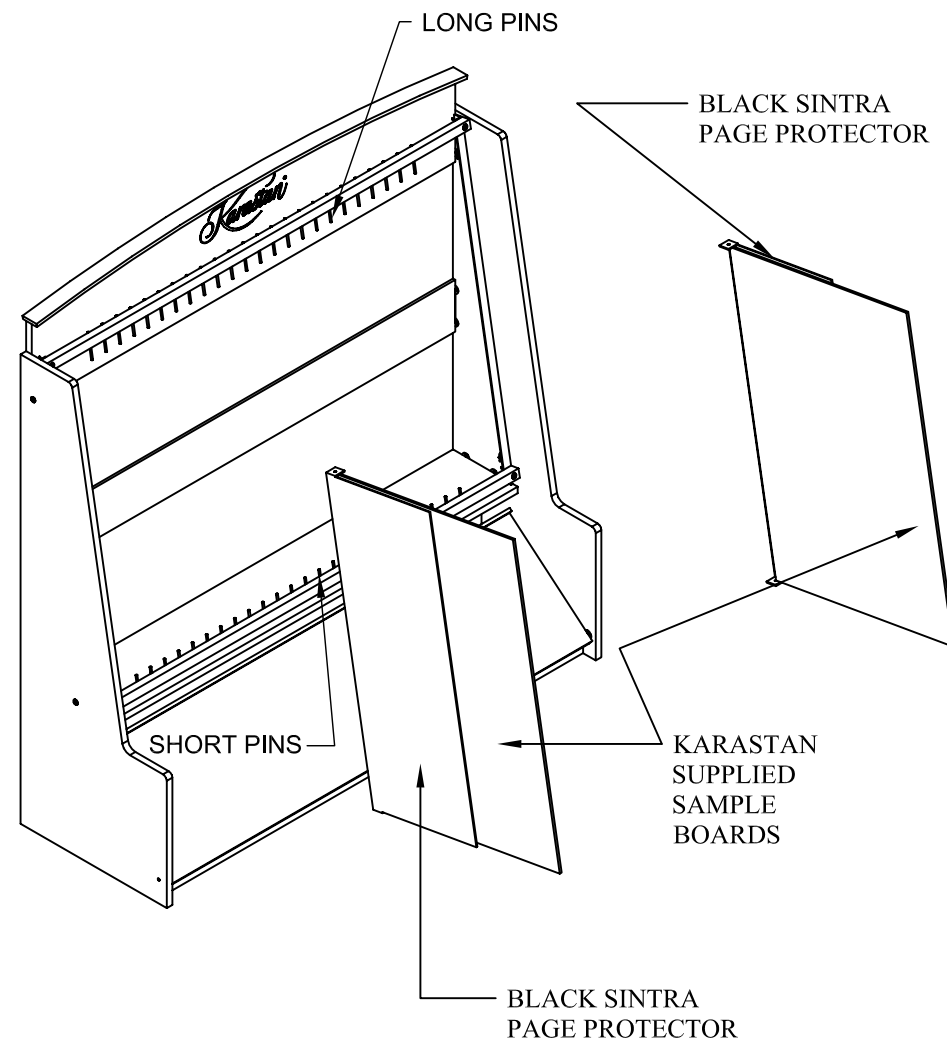
STEP 8:

1. Install the (2) page frame sides using (2) 1/4-20 X 2 1/4" BlackTruss Head Bolts, (2) 1/4-20 Wing Nuts and (2) Lock Washers per piece.
2. The Bolt head will finish on the outer face of the display side when installed.
3. FASTEN SECURELY USING PHILLIPS SCREWDRIVER AND PLIERS.



STEP 9:

1. Install the TOP and BOTTOM PAGE RAILS.
(The top has the long pins and the bottom has the short pins)
Use (2) 1/4-20 x 2 1/4" Black Truss Head Bolts, (2) 1/4-20 Wing Nuts and (2) Lock Washers to secure each rail.
-MAKE SURE PINS FACE BACK OF UNIT WHEN INSTALLED.
Tighten with a phillips screwdriver and pliers.



Step 10:

1. SLIDE TOP HOLE OF **SAMPLE BOARD** INTO **LONG PINS**
 2. ALIGN BOTTOM HOLE OF **SAMPLE BOARD** WITH **SHORT PINS**.
 3. ALLOW **SAMPLE BOARD** TO DROP DOWN ONTO **SHORT PINS**.
- NOTE:**
1. THE (2) **END SAMPLE BOARDS** NEED TO HAVE **BLACK SINTRA PAGE PROTECTORS** PLACED OVER THE OUTSIDE FACE THEN **INSTALL ON TO PINS**.
 2. **KARASTAN MERCHANDISER IS NOW COMPLETE**